



# ACE725E

## 24V , 1.2A High Efficiency Step-Down Converter

### Description

The ACE725E is a wide input range, high-efficiency, high frequency DC-to-DC step-down switching regulator, capable of delivering up to 1.2A of output current. With a fixed switching frequency of 1.4MHz, this current mode PWM controlled converter allows the use of small external components, such as ceramic input and output caps, as well as small inductors, while still providing low output ripples. Together with the tiny package ACE725E is in, without external compensation components, it is an ideal solution for system designer with stringent board space requirements. ACE725E also employs a proprietary control scheme that switches the device into a power save mode during light load, thereby extending the range of high efficiency operation.

ACE725E is available SOT23-6 Packages.

### Features

- Wide Input Operating Range from 4.5V to 24V
- High Efficiency:Up to 94%
- Capable of Delivering 1.2A
- 1.4MHz Switching frequency
- No External Compensation Needed
- Current Mode control
- Logic Control Shutdown
- Thermal shutdown and UVLO
- Available in SOT23-6 Package

### Application

- Set top boxes
- Security Surveillance systems
- LED lighting

### Absolute Maximum Rating

Parameter	Value
IN Voltage	-0.3V to 26V
SW ,EN Voltage	-0.3V to VIN+0.3
BST Voltage	-0.3V to SW+6V
FB Voltage	-0.3V to 6V
SW to ground current	Internally limited
Operating Temperature Range	-40°C to 85°C
Storage Temperature Range	.-55°C to 150°C
Thermal Resistance	SOT23-6 $\theta_{JA}$ 220 $\theta_{JC}$ 110 °C/W

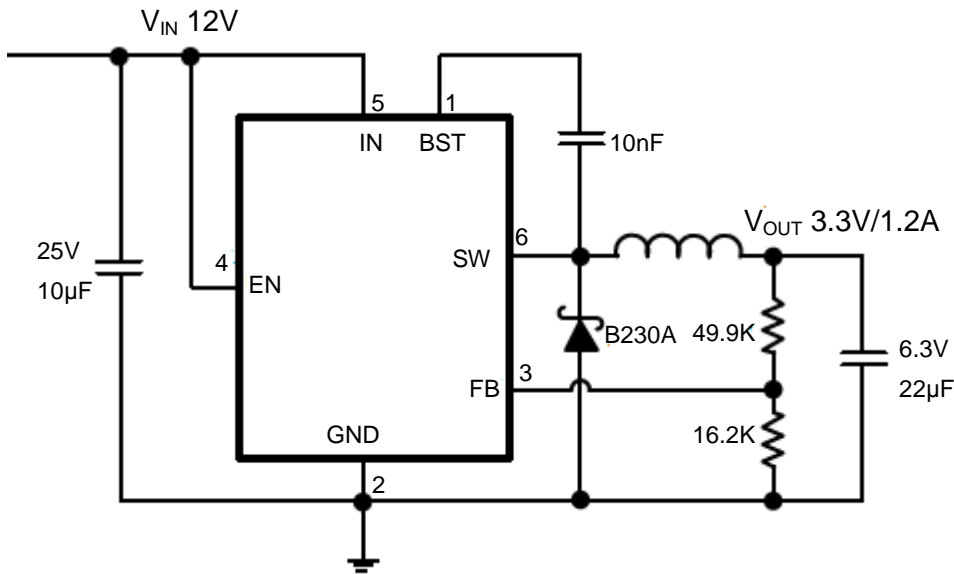
(Note: Exceeding these limits may damage the device. Exposure to absolute maximum rating conditions for long periods may affect device reliability.)



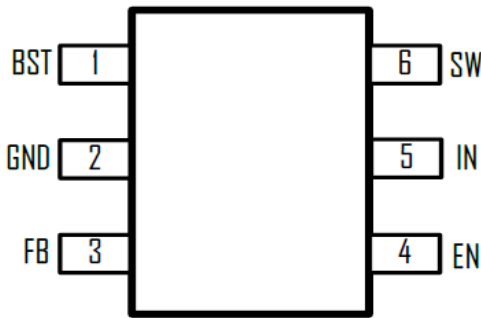
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## Typical Application



## Packaging Type



SOT-23-6

SOT-23-6	Description	Function
1	BST	Bootstrap pin. Connect a 10nF capacitor from this pin to SW.
2	GND	Ground
3	FB	Feedback Input. Connect an external resistor divider from the output to FB and GND to set $V_{OUT}$
4	EN	Enable pin for the IC. Drive this pin high to enable the part, low to disable.
5	IN	Supply Voltage. Bypass with a 10µF ceramic capacitor to GND.
6	SW	Inductor Connection. Connect an inductor Between SW and the regulator output.

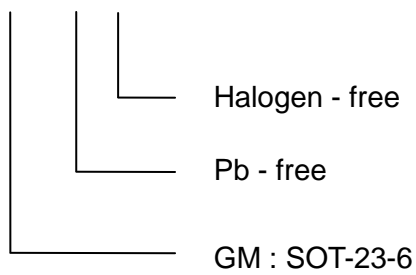


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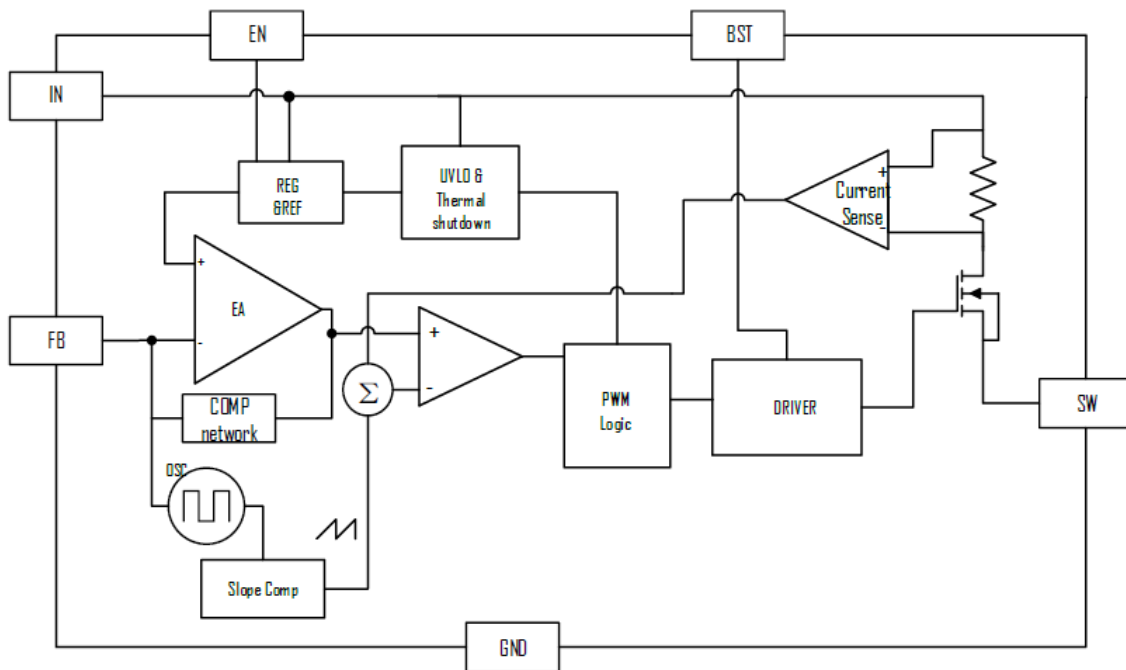
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## Ordering information

ACE725E XX + H



## Block Diagram





# ACE725E

## 24V , 1.2A High Efficiency Step-Down Converter

### Electrical Characteristics

$V_{IN} = 12V$ , unless otherwise specified. Typical values are at  $T_A = 25^\circ C$

Parameter	Conditions	Min	Typ	Max	Unit
Input Voltage Range		4.2		24	V
Input UVLO	Rising, Hysteresis=140mV		3.55		V
Input OVP	Rising, Hysteresis=1.3V		26		V
Input Supply Current	$V_{FB}=0.9V$		0.6		mA
Input Shutdown Current			6		uA
FB Feedback Voltage		0.79	0.81	0.83	V
FB Input Current			0.01		uA
Switching Frequency		1.0	1.4	1.8	MHz
Fold-Back Frequency	$V_{FB}=0V$		100		KHz
High side Switch ON Resistance	$I_{SW}=200mA$		250	500	m $\Omega$
High side Switch Current Limit	$V_{IN} = 12V$ ,	1.5	2		A
SW Leakage Current	$V_{IN}=12V, V_{SW}=0, EN=GND$			10	uA
EN Input Current				1	uA
EN Input Low Voltage		1	1.5	3	V
Thermal Shutdown	Hysteresis=40 $^\circ C$		150		$^\circ C$

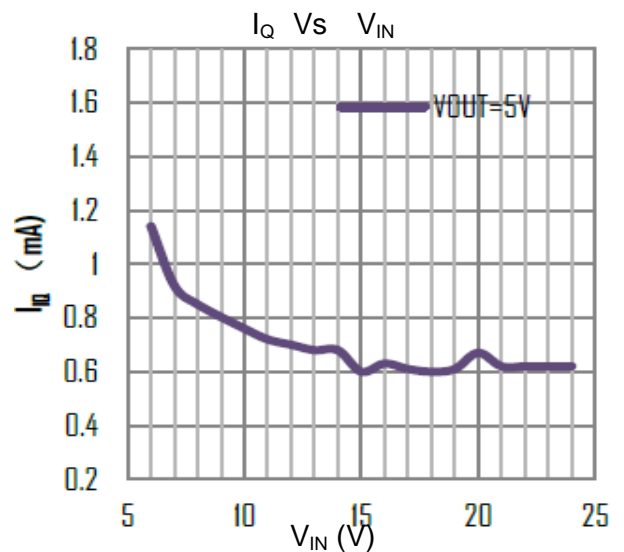
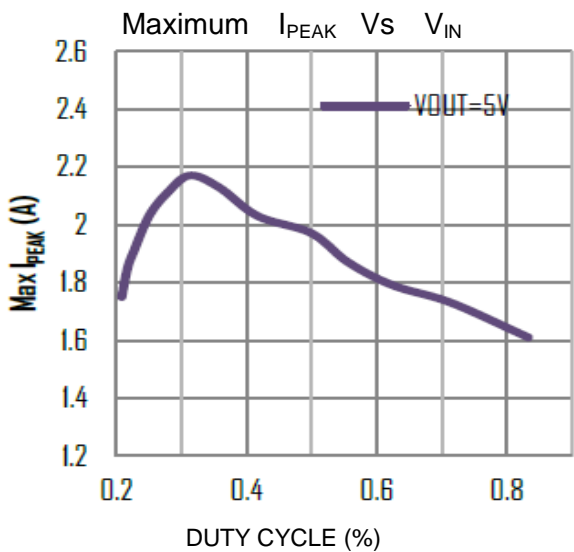
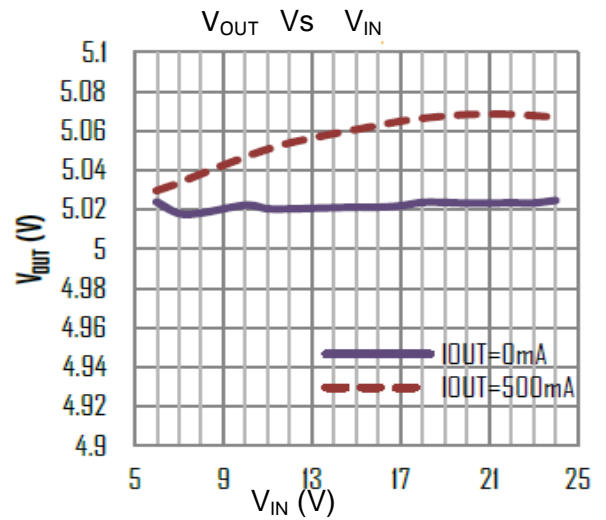
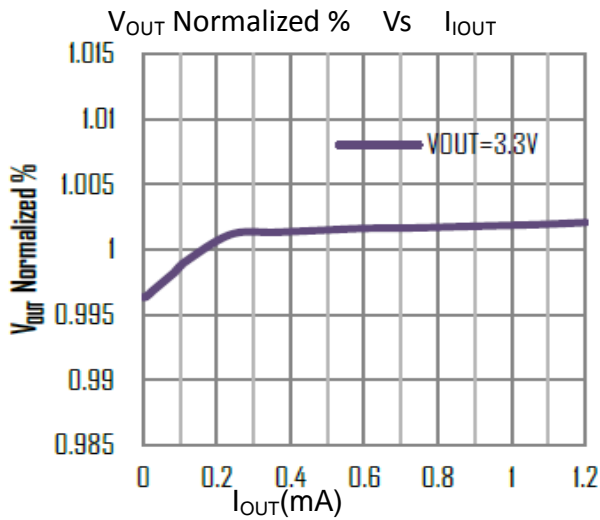
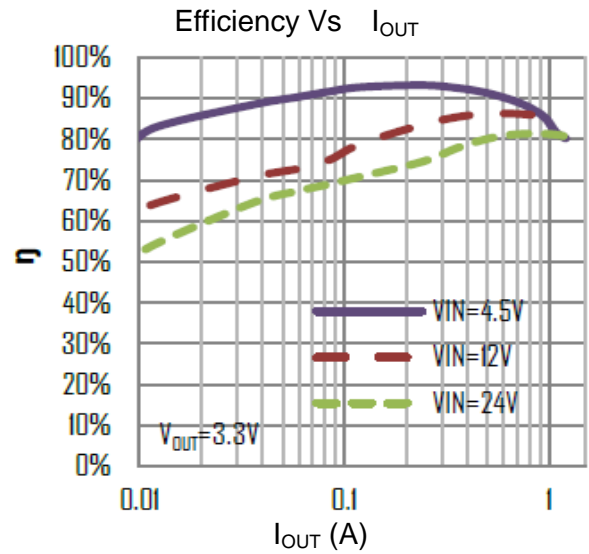
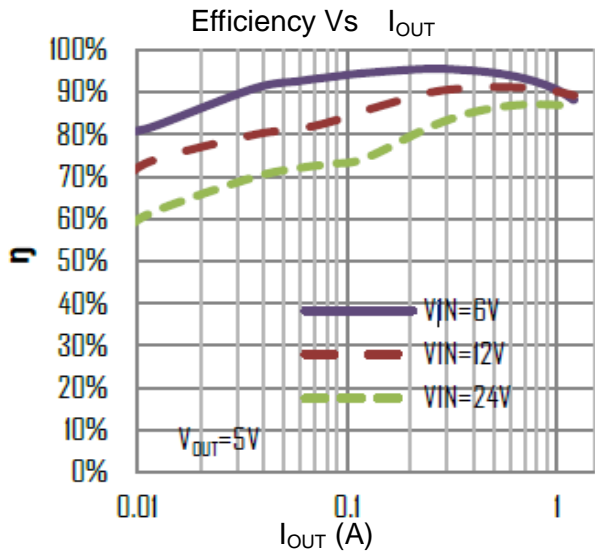


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24V , 1.2A High Efficiency Step-Down Converter

## Typical Characteristics

(Typical values are at TA=25°C unless otherwise specified)



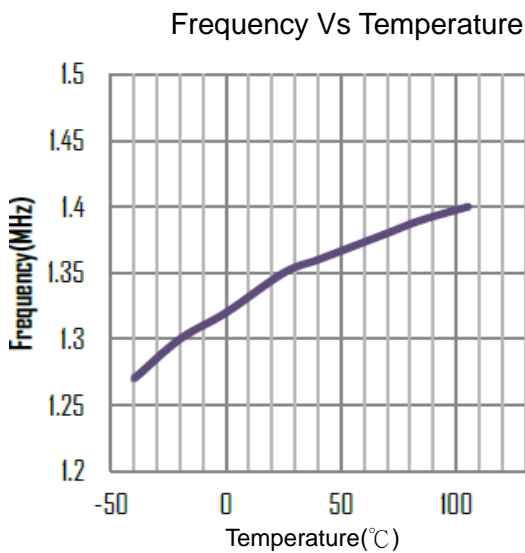
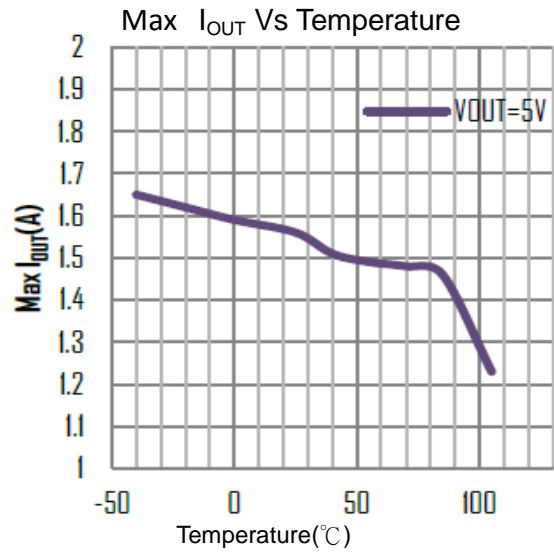
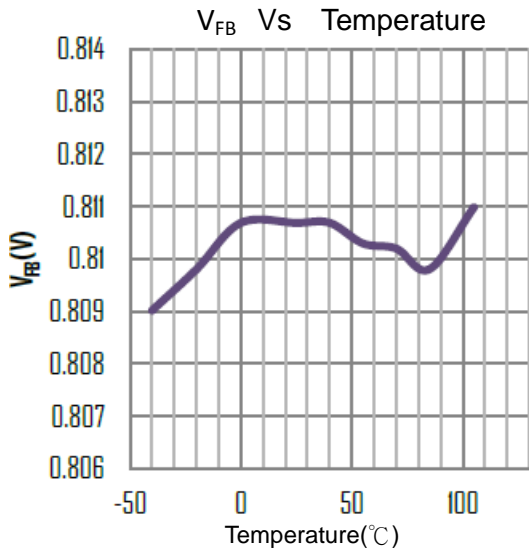


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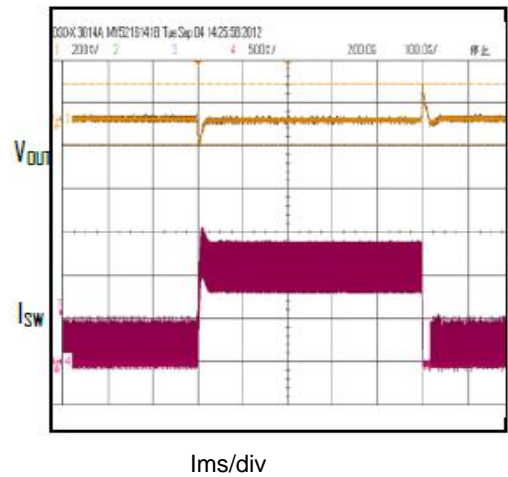
## 24V , 1.2A High Efficiency Step-Down Converter

### Typical Characteristics

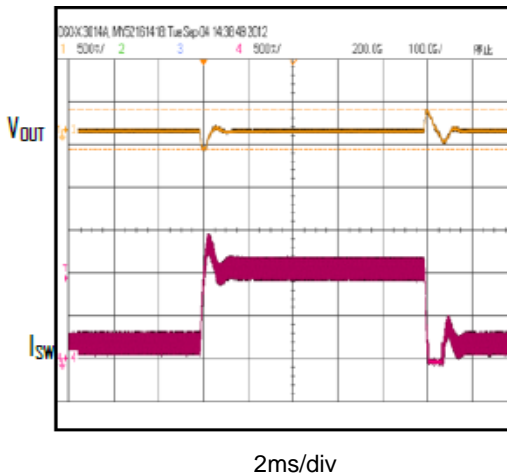
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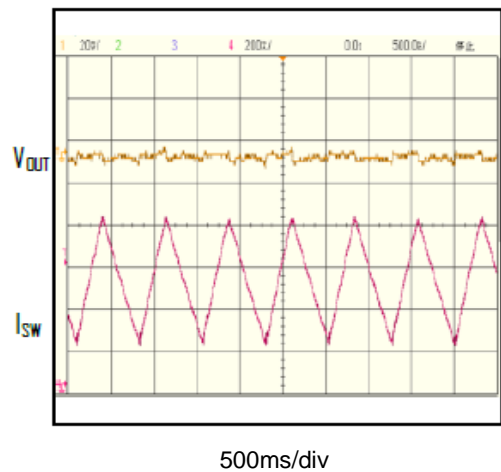
**Load Transient Response**  
 Vin=12 V, V<sub>OUT</sub>=3.3V, I<sub>OUT</sub>= 0.2A to 1.0A



**Load Transient Response**  
 Vin=12 V, V<sub>OUT</sub>=5V, I<sub>OUT</sub>= 0.2A to 1.0A



**Switching Waveform**  
 Vin=12 V, V<sub>OUT</sub>=5V, I<sub>OUT</sub>= 0.5A





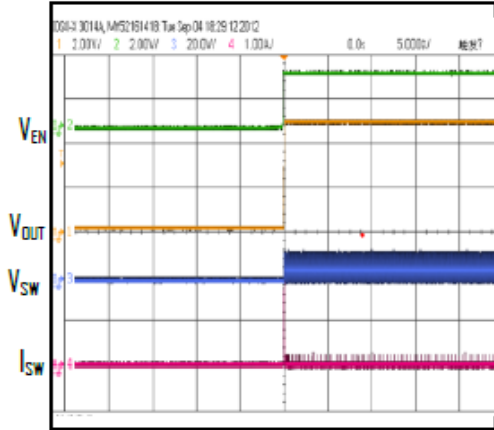
# ACE725E

## 24V , 1.2A High Efficiency Step-Down Converter

### Typical Characteristics

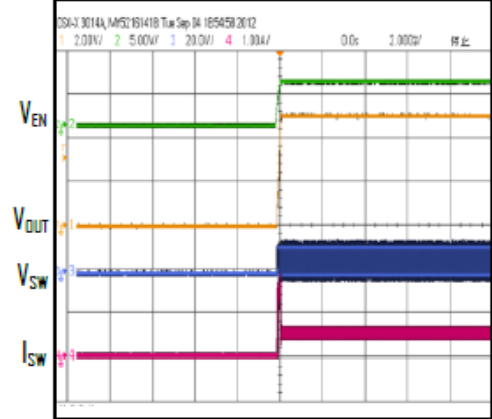
(Typical values are at  $T_A=25^{\circ}\text{C}$  unless otherwise specified)

Start-up Waveform through EN  
 $V_{in}=12\text{ V}$ ,  $V_{OUT}=5\text{ V}$ ,  $I_{OUT}=0\text{ A}$



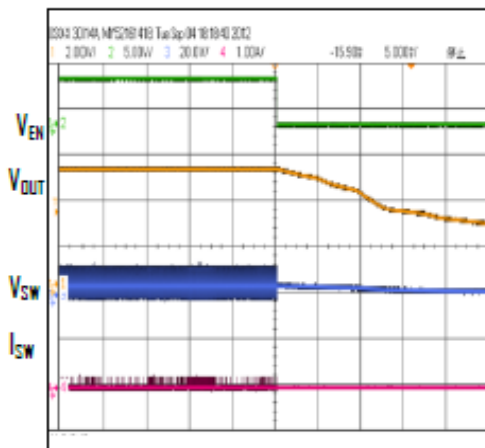
5ms/div

Start-up Waveform through EN  
 $V_{in}=12\text{ V}$ ,  $V_{OUT}=5\text{ V}$ ,  $I_{OUT}=0.5\text{ A}$



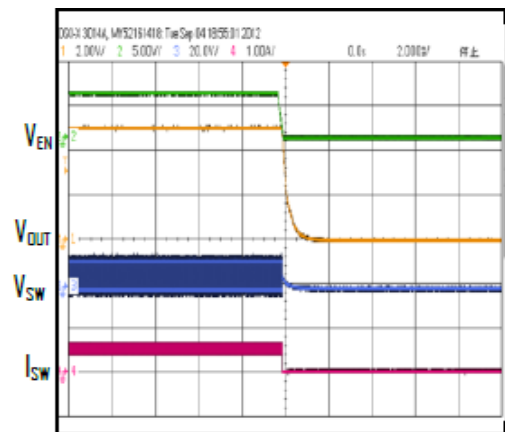
2ms/div

Shutdown Waveform through EN  
 $V_{in}=12\text{ V}$ ,  $V_{OUT}=5\text{ V}$ ,  $I_{OUT}=0\text{ A}$



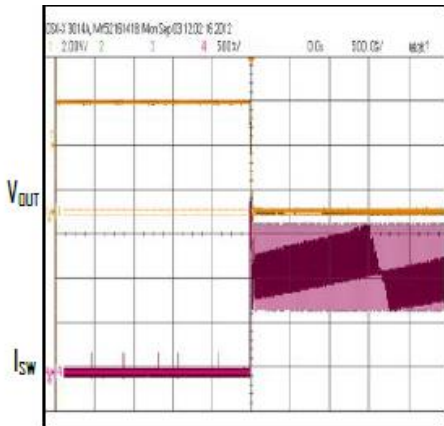
5ms/div

Shutdown Waveform through EN  
 $V_{in}=12\text{ V}$ ,  $V_{OUT}=5\text{ V}$ ,  $I_{OUT}=0.5\text{ A}$



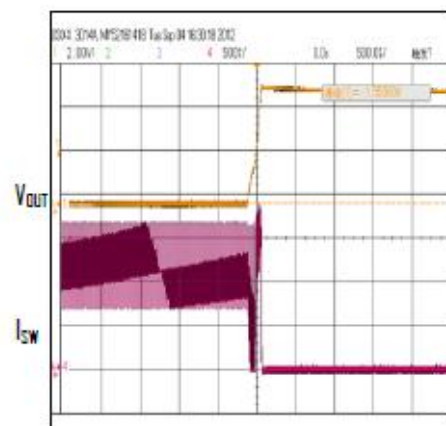
2ms/div

Short-Circuit Response  
 $V_{in}=12\text{ V}$ ,  $V_{OUT}=5\text{ V}$ ,  $I_{OUT}=0\text{ A}$  to Short



0.5ms/div

Short-Circuit Recovery  
 $V_{in}=12\text{ V}$ ,  $V_{OUT}=5\text{ V}$ ,  $I_{OUT}=\text{Short to }0\text{ A}$



0.5ms/div



### FUNCTIONAL DESCRIPTIONS

#### Loop Operation

The ACE725E is a wide input range, high-efficiency, DC-to-DC step-down switching regulator, capable of delivering up to 1.2A of output current, integrated with a 250m high-side MOSFET. It uses a PWM current-mode control scheme. An error amplifier integrates error between the FB signal and the internal reference voltage. The output of the integrator is then compared to the sum of a current-sense signal and the slope compensation ramp. This operation generates a PWM signal that modulates the duty cycle of the power MOSFETs to achieve regulation for output voltage.

#### Light Load Operation

Traditionally, a fixed constant frequency PWM DC-DC regulator always switches even when the output load is small. When energy is shuffling back and forth through the power MOSFETs, power is lost due to the finite RDS(ON)s of the MOSFETs and parasitic capacitances. At light load, this loss is prominent and efficiency is therefore very low. ACE725E employs a proprietary control scheme that improves efficiency in this situation by enabling the device into a power save mode during light load, thereby extending the range of high efficiency operation.

### APPLICATION INFORMATION

#### Setting Output Voltages

Output voltages are set by external resistors.

The FB threshold is 0.6V.

$$R_{TOP} = R_{BOTTOM} \times [(V_{OUT} / 0.6) - 1]$$

#### Inductor Selection

The peak-to-peak ripple is limited to 30% of the maximum output current. This places the peak current far enough from the minimum overcurrent trip level to ensure reliable operation while providing enough current ripples for the current mode converter to operate stably. In this case, for 1.2A maximum output current, the maximum inductor ripple current is 400 mA. The inductor size is estimated as following equation

$$L_{IDEAL} = (V_{IN(MAX)} - V_{OUT}) / I_{RIPPLE} * D_{MIN} * (1 / F_{OSC})$$

Therefore, for  $V_{OUT} = 5V$ ,

The inductor values is calculated to be  $L = 7\mu H$ .

Chose  $6.8\mu H$  or  $10\mu H$

For  $V_{OUT} = 3.3V$ ,

The inductor values is calculated to be  $L = 4.9\mu H$ .

Chose  $4.7\mu H$





### Output Capacitor Selection

For most applications a nominal 22μF or larger capacitor is suitable.

The ACE725E internal compensation is designed for a fixed corner frequency that is equal to

$$f_c = \frac{1}{2\pi\sqrt{C_{OUT} \cdot L}} = 20\text{KHz}$$

For example, for  $V_{OUT}=5\text{V}$ ,  $L=6.8\mu\text{H}$ ,  $C_{OUT}=22\mu\text{F}$ .

The output capacitor keeps output ripple small and ensures control-loop stability. The output capacitor must also have low impedance at the switching frequency. Ceramic, polymer, and tantalum capacitors are suitable, with ceramic exhibiting the lowest ESR and high-frequency impedance. Output ripple with a ceramic output capacitor is approximately as follows:

$$V_{RIPPLE} = I_{L(PEAK)} [1 / (2\pi \times f_{OSC} \times C_{OUT})]$$

If the capacitor has significant ESR, the output ripple component due to capacitor ESR is as follows:

$$V_{RIPPLE(ESR)} = I_{L(PEAK)} \times ESR$$

### Input Capacitor Selection

The input capacitor in a DC-to-DC converter reduces current peaks drawn from the battery or other input power source and reduces switching noise in the controller. The impedance of the input capacitor at the switching frequency should be less than that of the input source so high-frequency switching currents do not pass through the input source. The output capacitor keeps output ripple small and ensures control-loop stability.

### Components Selection

$V_{OUT}$ (V)	$C_{OUT}$ (μF)	L (μH)
8	22x2	10 to 15
5	22x2	6.8 to 10
3.3	22x2	4.7 to 10
2.5	22x2	3.3 to 10

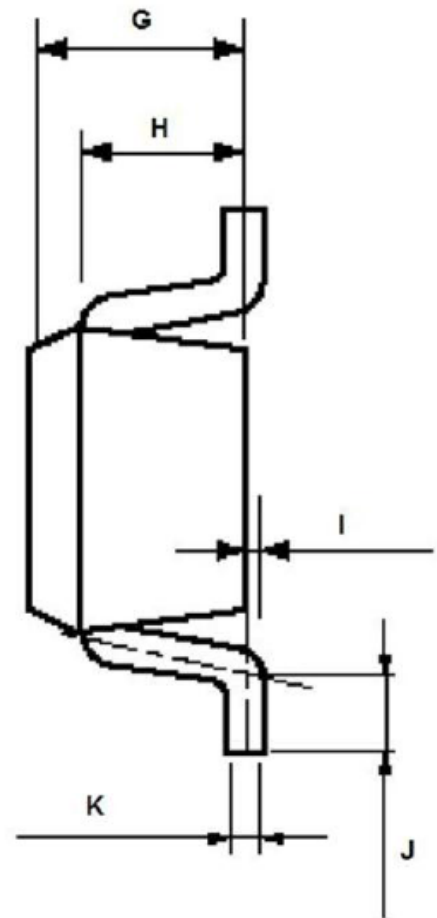
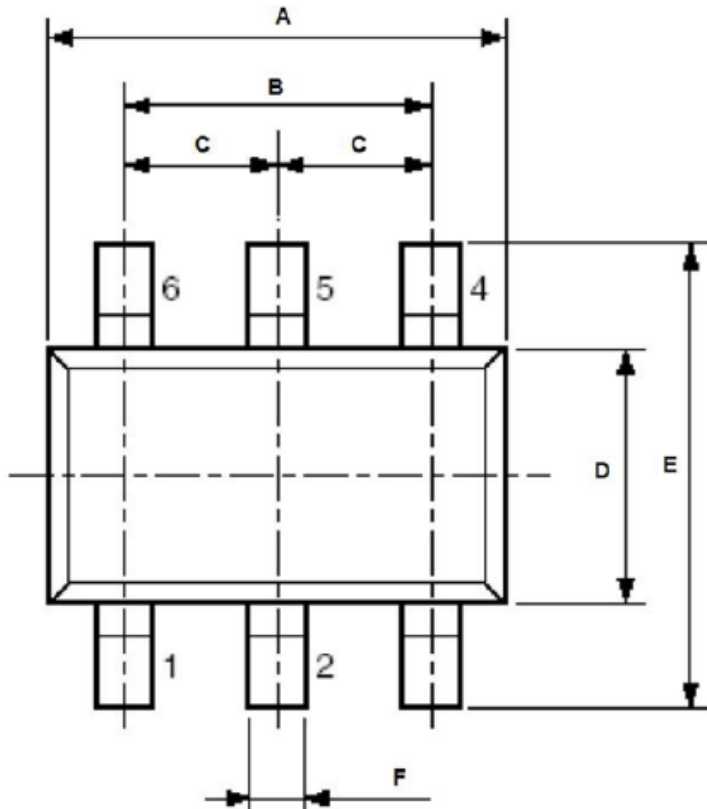


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## Packing Information

SOT-23-6



SYMBL	MILLIMETER		
	MIN	NOM	MAX
A	2.7	2.9	3.1
B	1.7	1.9	2.1
C	--	0.95	--
D	1.5	1.6	1.8
E	2.5	2.8	3.1
F	0.2	0.4	0.5
G	1	1.1	1.3
H	0.7	0.8	0.9
I	0	--	0.1
J	0.2	--	--
K	0.1	0.15	0.25



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## Notes

ACE does not assume any responsibility for use as critical components in life support devices or systems without the express written approval of the president and general counsel of ACE Electronics Co., LTD. As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

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