



# ACE7263C

## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

### Description

The ACE7263C is a fully integrated, synchronous rectified step-down converter that provides wide 4.2V to 28V input voltage range and 2A continuous load current capability. The ACE7263C can operate at PFM mode to achieve high efficiency and reduce power loss at light load. In shutdown mode, the Max supply current is about 3 $\mu$ A.

The ACE7263C protection function includes cycle-by-cycle current limit, UVLO and thermal shutdown. Besides, internal soft-start prevents inrush current at fast power-on. This device uses slope compensated current mode control which provides fast load transient response. Internal loop compensation function reduces the external compensator components and simplifies the design process.

The ACE7263C requires a minimum number of readily available standard external components and is available in ESOP-8 (Exposed Pad) package and provides good thermal conductance.

### Features

- Wide input voltage range: 4.2V to 28V
- 2A output current
- 0.8V reference voltage
- Low RDS(ON) integrated power MOSFET (180/110m $\Omega$ )
- 3 $\mu$ A(Max) shutdown current
- Integrated internal compensation
- High efficiency at light load
- Internal 1ms soft-start
- Cycle-by-cycle current limit
- Over-temperature protection with auto recovery
- Under voltage lockout(UVLO)
- Hiccup short circuit protection
- Available in ESOP8 exposed pad package
- RoHS compliant

### Application

- Distributed power system
- Flat panel television and monitors
- STB (set-top-box)
- Networking, XDSL modem



# ACE7263C

## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

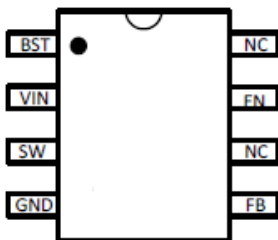
### Absolute Maximum Ratings

Parameter	Value
Supply voltage $V_{IN}$	-0.3V to 30V
Switch node voltage $V_{SW}$	-0.3V to ( $V_{IN}+0.5V$ )
Boost voltage $V_{BST}$	$V_{SW}-0.3V$ to $V_{SW}+5V$
Enable voltage $V_{EN}$	-0.3V to 12V
The others pins	-0.3V to 6V
Operating temperature range	-40°C to 85°C
Storage temperature range	-65°C to 150°C
Lead temperature (soldering, 10s)	300°C

Note: Exceed these limits to damage to the device. Exposure to absolute maximum rating conditions may affect device reliability.

### Packaging Type

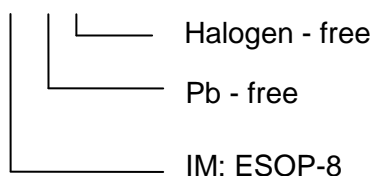
ESOP-8



Pin NO.	Description	Function
1	BST	High side power transistor gate drive boost input.
2	VIN	Power input. Bypass with a 22uF ceramic capacitor to GND.
3	SW	Power switching node to connect inductor.
4	GND	Ground.
5	FB	Feedback input with reference voltage set to 0.8V.
6	NC	No connection
7	EN	Enable input. Set this pin to high level to enable the part, low level to disable.
8	NC	No connection
9	Thermal PAD	Ground. The exposed pad must be soldered to a large PCB area and connected to GND for maximum power dissipation.

### Ordering information

ACE7263C XX + H

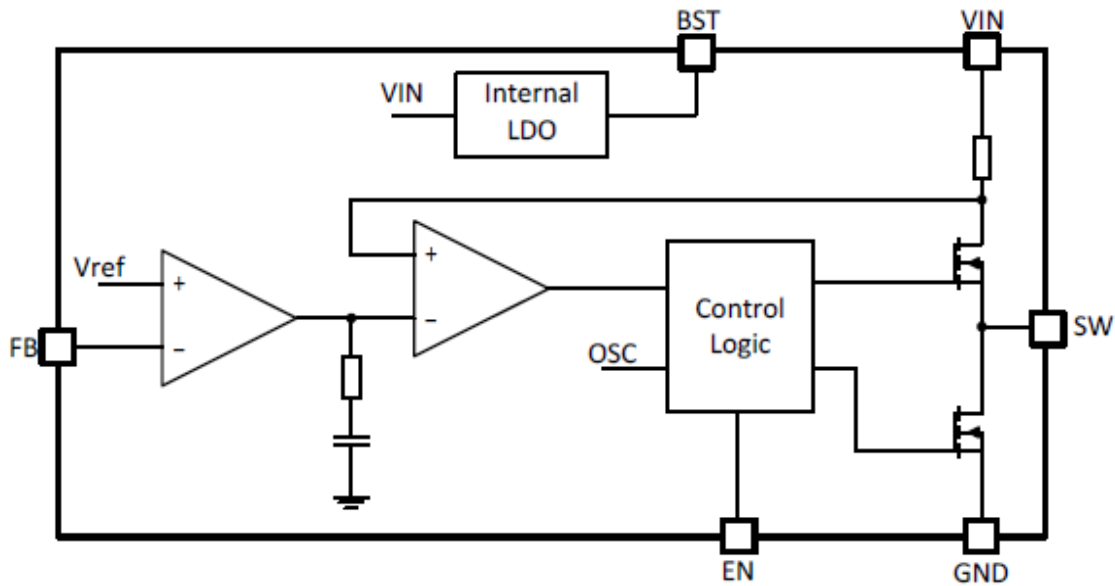




# ACE7263C

## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

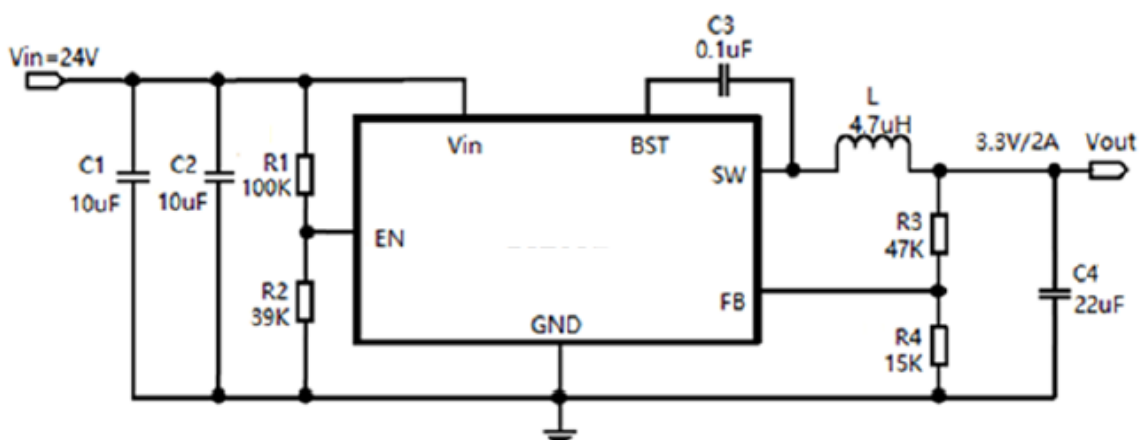
### Block Diagram



### Recommended Work Conditions

Item	Min	Recommended	Max	Unit
Supply voltage $V_{IN}$	4.2		28	V
Ambient temperature	-40		85	°C

### Typical Application

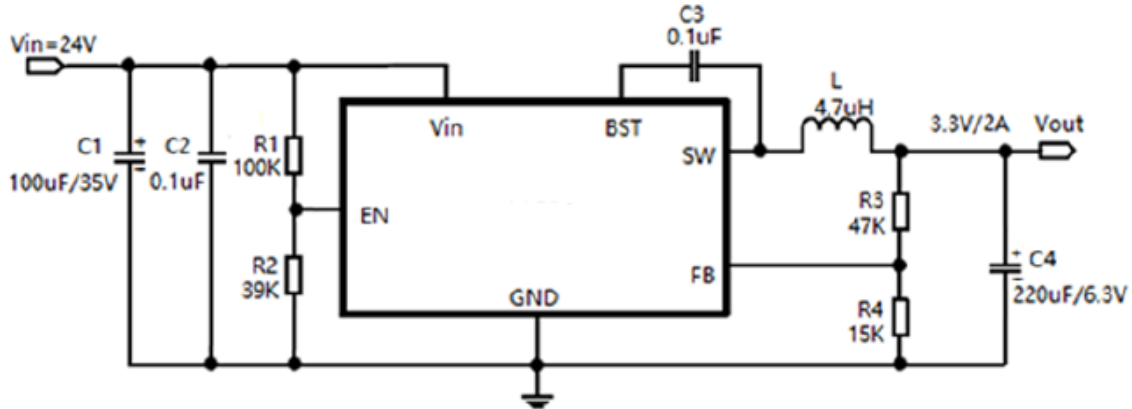


$C_{IN}$  &  $C_{OUT}$  use ceramic capacitors application circuit



# ACE7263C

## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter



$C_{IN}$  &  $C_{OUT}$  use electrolytic capacitors application circuit

Note: If the input voltage is below 12V, R1 can be set to 0K and R2 can be removed.

### Electrical Characteristics

( $V_{IN}=12V$ ,  $T_A=25^{\circ}C$ , unless otherwise stated)

Parameter	Test Conditions	Min	Typ	Max	Unit
Input voltage range		4.2		28	V
UVLO threshold	$V_{IN}$ rising		3.8		V
UVLO hysteresis	$V_{IN}$ falling		200		mV
Supply current in operation	$V_{EN} = 5V$ , $V_{FB} = 1V$		150		$\mu A$
Supply current in shutdown	$V_{EN} = 0V$		1		$\mu A$
Regulated feedback voltage	$3.8V \leq V_{IN} \leq 28V$	0.784	0.8	0.816	V
High-side switch on resistance	$V_{BST-SW} = 5V$		180		m $\Omega$
Low-side switch on resistance	$V_{IN} = 5V$		110		m $\Omega$
High-side switch leakage current	$V_{EN} = 0V$ , $V_{SW} = 0V$		0.1	10	$\mu A$
Upper switch current limit	Minimum duty cycle	3			A
Oscillation frequency			500		KHz
Maximum duty cycle			93		%
Minimum on time			100		ns
EN input voltage "H"		1.5			V
EN input voltage "L"				0.6	V
Thermal shutdown			160		$^{\circ}C$

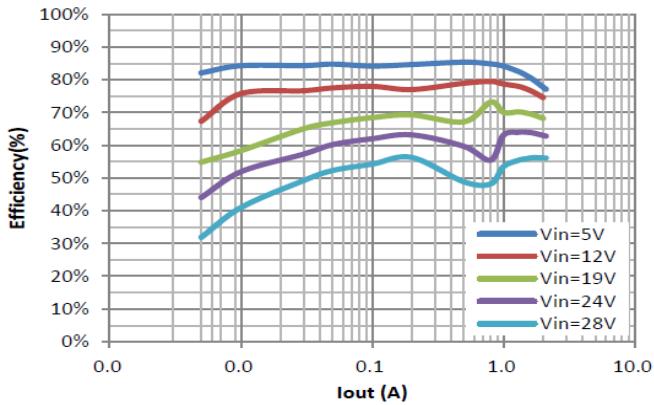


# ACE7263C

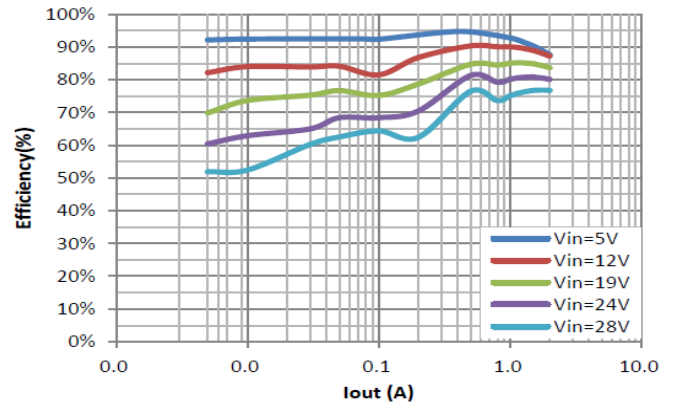
## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

### Electrical performance

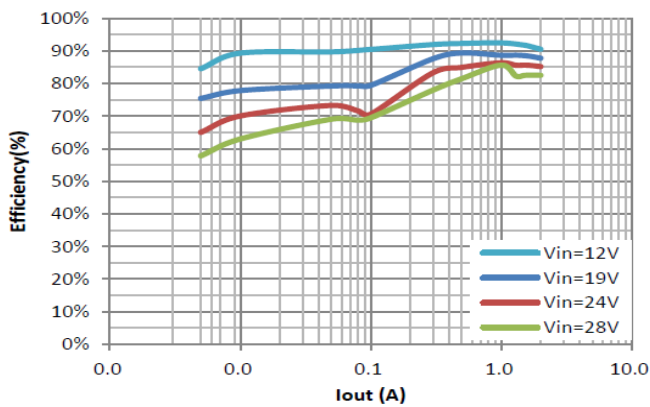
**Efficiency vs. Iout**  
Vout=1.2V



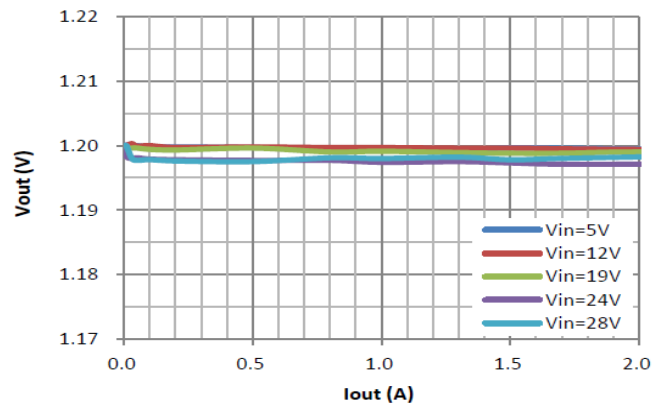
**Efficiency vs. Iout**  
Vout=3.3V



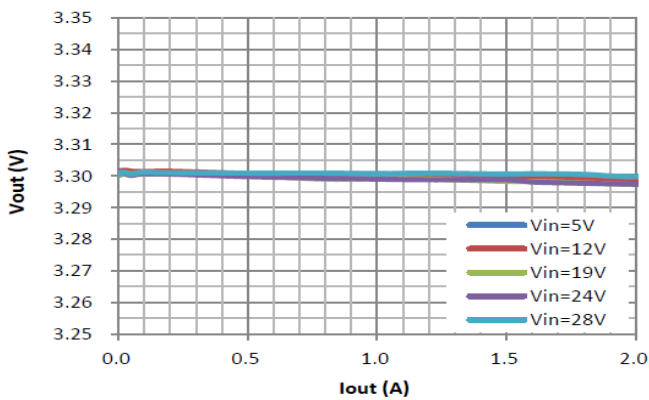
**Efficiency vs. Iout**  
Vout=5.0V



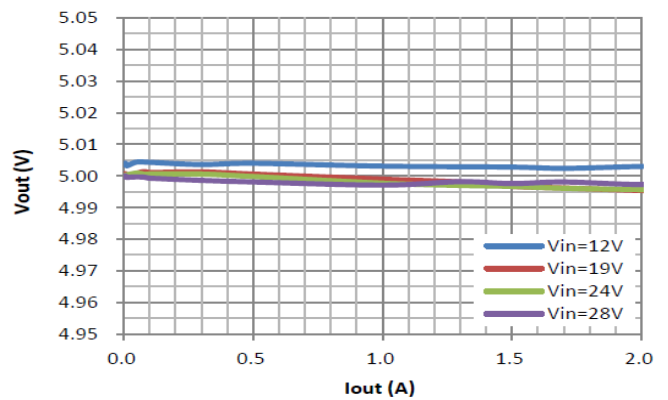
**Vout vs. Iout**  
Vout=1.2V



**Vout vs. Iout**  
Vout=3.3V



**Vout vs. Iout**  
Vout=5.0V





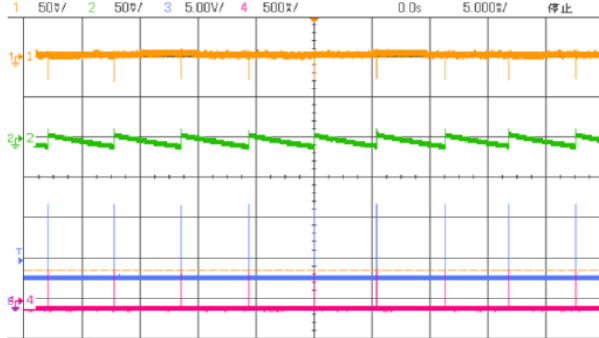
# ACE7263C

## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

### Steady State Waveform

Vin=12V, Vout=3.3V, Cin=Cout=10uF\*2, L=4.7uH, Iout=0A

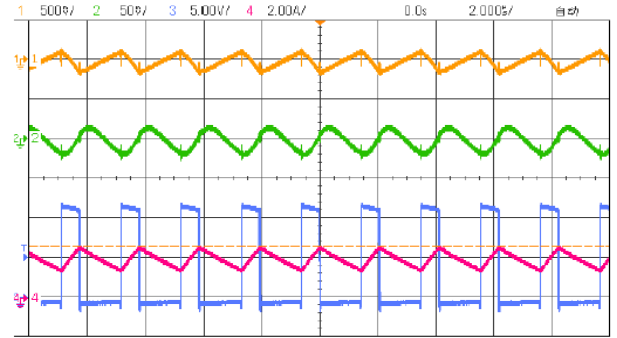
Ch1—Vin, Ch2—Vout, Ch3—V<sub>sw</sub>, Ch4—I<sub>sw</sub>



### Steady State Waveform

Vin=12V, Vout=3.3V, Cin=Cout=10uF\*2, L=4.7uH, Iout=2A

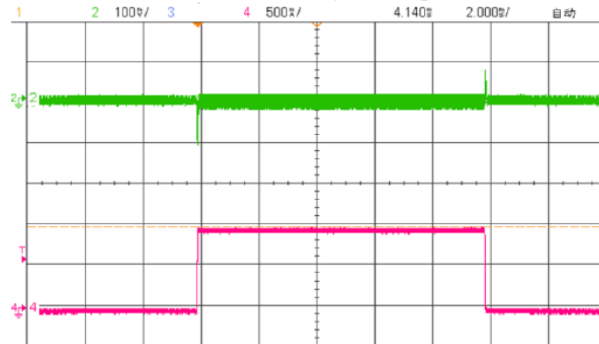
Ch1—Vin, Ch2—Vout, Ch3—V<sub>sw</sub>, Ch4—I<sub>sw</sub>



### Load Transient

Vin=12V, Vout=3.3V, Iout=0.01~1A

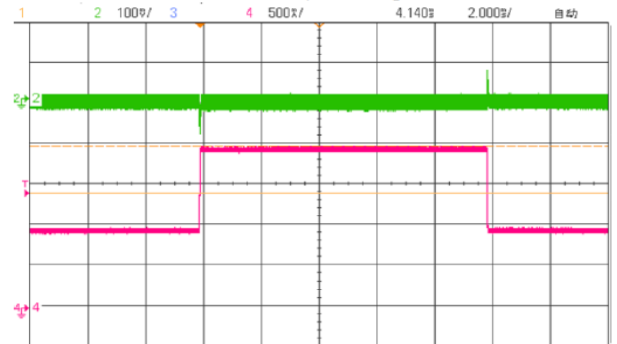
Ch2—Vout, Ch4—I<sub>L</sub>



### Load Transient

Vin=12V, Vout=3.3V, Iout=1~2A

Ch2—Vout, Ch4—I<sub>L</sub>



## Functional Descriptions

### Loop Operation

The ACE7263C is a wide input range, high-efficiency, DC-to-DC step-down switching regulator, capable of delivering up to 2A of output current, integrated with a 180/110mΩ synchronous MOSFET pair, eliminating the need for external diode. It uses a PWM current-mode control scheme. An error amplifier integrates error between the FB signal and the internal reference voltage. The output of the integrator is then compared to the sum of a current-sense signal and the slope compensation ramp. This operation generates a PWM signal that modulates the duty cycle of the power MOSFETs to achieve regulation for output voltage.

### Internal soft-start

The soft-start is important for many applications because it eliminates power-up initialization problems. The controlled voltage ramp of the output also reduces peak inrush current during start-up, minimizing start-up transient events to the input power bus.



# ACE7263C

## 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

### Over-current-protection and hiccup

The ACE7263C has a cycle-by-cycle over-current limit for when the inductor current peak value exceeds the set current-limit threshold. First, when the output voltage drops until FB falls below the Under-Voltage (UV) threshold (typically 300mV) to trigger a UV event, the ACE7263C enters hiccup mode to periodically restart the part. This protection mode is especially useful when the output is dead-shortened to ground. This greatly reduces the average short-circuit current to alleviate thermal issues and to protect the regulator. The ACE7263C exits hiccup mode once the overcurrent condition is removed.

### Light load operation

Traditionally, a fixed constant frequency PWM DC- DC regulator always switches even when the output load is small. When energy is shuffling back and forth through the power MOSFETs, power is lost due to the finite RDSOns of the MOSFETs and parasitic capacitances. At light load, this loss is prominent and efficiency is therefore very low. ACE7263C employs a proprietary control scheme that improves efficiency in this situation by enabling the device into a power save mode during light load, thereby extending the range of high efficiency operation.

### Startup and shutdown

If both VIN and EN are higher than their appropriate thresholds, the chip starts. The reference block starts first, generating stable reference voltage and currents, and then the internal regulator is enabled. The regulator provides stable supply for the remaining circuitries. Three events can shut down the chip: EN low, VIN low and thermal shutdown. In the shutdown procedure, the signaling path is first blocked to avoid any fault triggering. The COMP voltage and the internal supply rail are then pulled down. The floating driver is not subject to this shutdown command.

## Applications Information

### Setting output voltages

The external resistor divider is used to set the output voltage. The feedback resistor R1 also sets the feedback loop bandwidth with the internal compensation capacitor. R2 is then given by:

$$R_2 = \frac{R_1}{V_{out}/V_{FB} - 1}$$

The diagram shows a feedback network. A resistor R1 is connected between the output (VOUT) and the feedback pin (FB). A resistor R2 is connected between the feedback pin (FB) and ground.

### Selecting the inductor

Use a 2.2μH-to-6.8μH inductor with a DC current rating of at least 25% higher than the maximum load current for most applications. For most designs, derive the inductance value from the following equation:

$$L = \frac{V_{OUT} \times (V_{IN} - V_{OUT})}{V_{IN} \times \Delta I_L \times f_{osc}}$$



Where  $\Delta I_L$  is the inductor ripple current. Choose an inductor current approximately 30% of the maximum load current. The maximum inductor peak current is:

$$I_{L(MAX)} = I_{LOAD} + \frac{\Delta I_L}{2}$$

Under light-load conditions (below 100mA), use a larger inductor to improve efficiency.

### Selecting the output capacitor

The output capacitor maintains the DC output voltage. Use ceramic, tantalum, or low-ESR electrolytic capacitors. Use low ESR capacitors to limit the output voltage ripple. Estimate the output voltage ripple with:

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_s \times L} \times \left[ 1 - \frac{V_{OUT}}{V_{IN}} \right] \times \left[ R_{ESR} + \frac{1}{8 \times f_s \times C_2} \right]$$

Where L is the inductor value and RESR is the equivalent series resistance (ESR) of the output capacitor. For ceramic capacitors, the capacitance dominates the impedance at the switching frequency and causes most of the output voltage ripple. For simplification, estimate the output voltage ripple with:

$$\Delta V_{OUT} = \frac{V_{OUT}}{8 \times f_s^2 \times L \times C_2} \times \left[ 1 - \frac{V_{OUT}}{V_{IN}} \right]$$

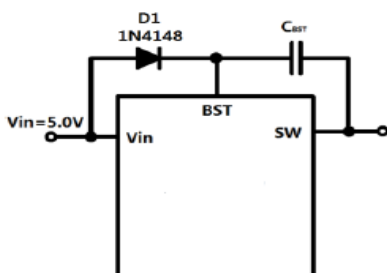
For tantalum or electrolytic capacitors, the ESR dominates the impedance at the switching frequency. For simplification, the output ripple can be approximated with:

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_s \times L} \times \left[ 1 - \frac{V_{OUT}}{V_{IN}} \right] \times R_{ESR}$$

The characteristics of the output capacitor also affect the stability of the regulation system. The ACE7263C can be optimized for a wide range of capacitance and ESR values.

### Selecting the external boost diode

It is recommended to add an external Boost Diode to improve efficiency and stability in these situations when the input voltage is fixed at 5.0V. Any a readily and cheap diode can meet the need of these application such as 1N4148.







# ACE7263C

28V 2A 500KHz Synchronous Step-Down DC/DC Converter

## Packing Information

Package	ESOP8	Devices per reel	2500	Unit	mm
Package specification:					
字符	Dimensions In Millimeters		Dimensions In Inches		
	Min	Max	Min	Max	
A	1.350	1.70	0.053	0.067	
A1	0.00	0.120	0.00	0.005	
A2	1.350	1.550	0.053	0.061	
b	0.330	0.510	0.013	0.020	
c	0.170	0.250	0.006	0.010	
D	4.700	5.100	0.185	0.200	
D1	3.202	3.402	0.126	0.134	
E	3.800	4.000	0.150	0.157	
E1	5.800	6.200	0.228	0.244	
E2	2.313	2.513	0.091	0.099	
e	1.270 (BSC)		0.050 (BSC)		
L	0.400	1.270	0.016	0.050	
θ	0°	8°	0°	8°	



## ACE7263C

### 28V 2A 500KHz Synchronous Step-Down DC/DC Converter

#### Notes

ACE does not assume any responsibility for use as critical components in life support devices or systems without the express written approval of the president and general counsel of ACE Electronics Co., LTD. As used herein:

1. Life support devices or systems are devices or systems which, (a) are intended for surgical implant into the body, or (b) support or sustain life, and whose failure to perform when properly used in accordance with instructions for use provided in the labeling, can be reasonably expected to result in a significant injury to the user.
2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.

ACE Technology Co., LTD.  
<http://www.ace-ele.com/>